



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3121-23
Job Sheet 212976



Part No: D3121-23

Job Qty: 50 pcs

Part Name: Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/11/20

Job Tracking No:

Due Date: 9/30/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E IPP A: 04.02.19 New Issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing <i>Man</i>	50 pcs		9/30/20	0.00	0.00	Purchasing - 1	<i>He</i> SEP 18 2020
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	50 pcs		9/30/20	0.00	0.00	Packaging 2 - 1 - B4B	<i>He</i> SEP 18 2020 <i>5tdg</i>
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S301367



Part: D3121-23

Job No: 212976

Serial No/Batch: S301367

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/18/20

Plex 9/11/20 10:00 AM Dart.Guerin.Kimberley

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120	QC 6	50 pcs	9/30/20	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
					QC 6 - 82
130	Packaging 3-1 - Stock - B4B	50 pcs	9/30/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
					Packaging 3 - 37 - B4B
140	QC 21 - SA	50 pcs	9/30/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 9
					QC 21 - SA - 77
					QC 21 - SA - 28

SEP 18 2020
DAS
40
9-89

DAS
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9-89

SEP 18 2020

SEP 18 2020

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Part Op 100 - Purchasing - Issue P/O: _____ Bearing as per Dwg D3121 Possible Supplier: SKF P/N: 61900-2Z or KML
Descriptions: P/N: 6900-ZZ

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110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached**120** - QC6- All purchased or subcontracted products -vInspect diimensions as per Dwg D3121 and attached certification
Dwg Rev _____**130** - Identify as per dwg & Stock Location: _____**140** - QC21- Final Inspection - Work Order Release**Job BOM**

Part / Item	Component Name	Quantity	Operation	Container
6900ZZ	Bearing D3121-23	50 pcs (1 ea)	100-Purchasing	5301361

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	6900ZZ	50	0	0

Part Specifications

Specifications could not be found.

Plex 9/11/20 10:00 AM Dart.Guerin.Kimberley



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB047124



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047124

PO Date: 9/17/20

Due Date: 9/24/20

**Purchase Order
Revision:**

Revision Date:

Issued By: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	213039	6800ZZ		68002ZKML	Bearing D3183-5 : AS PER DWG D3183 REV. C	Firmed - <i>X100</i>		9/23/20	100 pcs	0 pcs	100 pcs	\$1.58/pcs	\$158.00
									SEP 18 2020				<i>[Signature]</i>
2	212976	6900ZZ		69002ZKML	Bearing D3121-23 : AS PER DWG D3121 REV.E	Firmed - <i>X150</i>		9/22/20	50 pcs	0 pcs	50 pcs	\$1.72/pcs	\$86.00
									SEP 18 2020				<i>[Signature]</i>
Grand Total:													\$244.00

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Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

[Signature: Guerin]

CERTIFICATE OF COMPLIANCE

RE: 6900-ZZ BEARING

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To Whom It May Concern:

Our bearing rings and balls are made of high carbon chromium steel GCr15 which has a chemical composition equivalent to SAE 52100. The hardness of bearing rings is HRC 59-64 and HRC 60-65 for steel balls. Unless specify, bearings are 25-30% filled with Alvania No. 2 grease or Chevron SRI#2 grease or equivalent.

Stella Fan
Phone: 905-629-4255
Fax: 905-629-2358

The logo for SMART SUPPLIES features the word "SMART" in a bold, sans-serif font above the word "SUPPLIES" in a similar font. Above the "M" in "SMART", there are three curved lines of varying lengths, resembling a stylized fan or a signal.

**SMART
SUPPLIES**

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE September 17, 2020
NUMBER 0000253626
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER	
HB047124	EB	17-Sep-20		0000253626	
F.O.B.	SHIP VIA	TERMS			
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS			
PART NUMBER	LOCATION	UOM	QUANTITY		
DESCRIPTION			REQ.	SHIPPED	B.O.
0-68002ZKML BALL BEARING	6D6	EA	100	100	✓
0-69002ZKML KML BALL BEARING	6D6	EA	50	50	✓
CERTIFICATE OF COMPLIANCE THIS IS TO CERTIFY THAT THE ABOVE ITEMS WERE SUPPLIED IN ACCORDANCE WITH THE DESCRIPTION ON YOUR PO. YOUR ORDER IS SUBJECT ONLY TO OUR TERMS AND CONDITIONS, THE SALES DEPARTMENT AT MAIN INDUSTRIAL SALES. ERIC BOURGON					

RECEIVED
SEP 18 2020
DART AEROSPACE LTD.